

DATE : Zellik, 02/02/2010

TEST REPORT

25 FEB. 2010

REPORT NR. : DV/dv/CFP-10.005H

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OBJECT : Determination of the global migration of a sample: PVC B6303

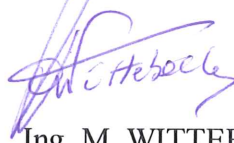
Receiving date of the samples: 12/01/2010

Testing date: 18/01 – 02/02/2010

BY ORDER OF : **Sioen**
Fabriekstraat 23
8850 Ardoonie

For the attention of Mr. Bert Groenendaal

General Manager



Ing. M. WITTEBOLLE

Analyst - Consultant



D. VLOEBERGHS

*The results of this report are exclusively related to the submitted samples
This report shall not be reproduced except in full, without written approval of the laboratory
Q : accredited test (ISO 17025)
Accuracy of the test results available on request*

Report CFP-10.005H

1. Received samples

PVC B6303

The samples are taken and sent by 'Sioen' to the Belgian Packaging Institute.

2. Executed tests (Q)

All materials intended for direct food contact have to be tested on their global migration behaviour, in accordance with the Belgian Legislation (RD 11/05/92 and amendments - RD 03/07/2005 and amendments), the European Regulation No 1935/2004 and the European Directives (82/711/EEC and amendments (93/8/EEC - 97/48/EEC) - 85/572/EEC and amendments - 2002/72/EC and amendments).

Analysis is effectuated in accordance with NBN EN 1186-1 (June 2002).

In conformity with the above mentioned legislations the following test conditions were chosen:

<i>Simulant</i>	<i>Contact duration</i>	<i>Contact temperature</i>
simulant A: distilled water	10 days	40°C

Contact method: one sided (smooth side)

After the contact period, the simulant is evaporated and the residual weight is determined. The results are expressed in mg/dm² and should be less than 10 mg/dm² to be in conformity with the different legislations.

3. Results

The results are the mean of two measurements and are expressed in mg/dm².

Sample	Simulant A distilled water	Global migration limit
PVC B6303	7,5	10 mg/dm ²

The tested sample(s) didn't give away any visual colorants and/or coloured products to the simulant(s) used at the given conditions.

This behaviour is also part of conformity with the legislation announced above.

4. Conclusion

The result shows that the global migration for simulant A is less than the maximum limit of 10 mg/dm².

Daniël Vloeberghs
Analyst - Consultant
Packaging Laboratory

